



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3252-1

Job Sheet 169102



Part No: D3252-1

Job Qty: 2 ea

Part Name: Large Shelf



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP B 04.10.26 D3252-1 no longer made in-house IPP c 08.11.13 in-house ec verified : DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/2/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	2 pcs		12/2/17	0.25	0.12	Waterjet1		SC
110	QC	2 pcs		12/2/17	0.00	0.00	QC2		SC DA
120	QC	2 pcs		12/2/17	0.00	0.00	QC8		38
130	Small Fab	2 pcs		12/2/17	0.00	0.25	Small Fab		38
140	QC	2 pcs		12/2/17	0.00	0.00	QC5		38
150	HandFinish	2 pcs		12/2/17	0.00	0.07	HandFinish1		BEF 12/12/11
160	Powdercoat	2 pcs		12/4/17	0.00	0.25	Powdercoat4		BEF 12-12
170	QC	2 pcs		12/4/17	0.00	0.00	QC3		38
180	Packaging	2 pcs		12/4/17	0.00	0.00	Packaging3	ST348	9-89
190	QC21-SA	2 Ea		12/4/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3252 Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 130 - Bend as per dwg D3252

160 - START TIME: 1:00 OVEN TEMPERATURE: 300° FINISH TIME: 1:30

M 135418

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	4	301	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 2:24 PM dart.poulin.mario

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐													
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval											
Description Work Order Deviation			Disposition												
Job No: 169102 Mtg Date: 12/01/17 Start up Operation D3252 - 1 PART NO: Revision: Operation: Change No: Large Shelf															
Completed By															
Lead hand / Supervisor Approval Verification															
QC / QA Coordinator Approval															
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S016477 AEROSPACE															
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